

NOTICE: THE INFORMATION AND DESIGN CONTAINED HEREIN IS THE PROPERTY OF PREMIER AVIATION WHO RESERVES ALL RIGHTS THERE TO

REVISIONS					
ZONE	MOD	REV		DATE	APPROVED
		-	MFG. RELEASE	3/06/92	
		A	INCORP PER ECO 3594	9/09/92	
		B	REVISED PER ECO 4175	6/1/94	
		C	REVISED PER ECO 4354	10/13/94	

REV STATUS OF SHEETS	REV	C	C	C	C	C	C	B	C	B	C	C
SHEET	1	1A	1B	2	3	4	5	6	7	8	9	

NOTES (UNLESS OTHERWISE SPECIFIED):

1. IDENTIFY PARTS PER PREMIER IDENTIFICATION AND MARKING PROCEDURES 115-12112 (PARA. 2.1/2.2).
2. REMOVE ALL BURRS. BREAK ALL EDGES / CORNERS .015-.0625 EXCEPT AS NOTED.
3. CHEM FILM (ALODINE) ALL ALUMINUM DETAIL PARTS PER MIL-C-5541. CLASS 1A. AND PRIME WITH EPOXY PRIMER PER MIL-P-23377C, ZINC CHROMATE PRIMER PER MIL-TTP-1757, OR EQUIVALENT.
4. GENERAL SHOP PRACTICES I.A.W. PREMIER SPEC. 008-93000 AND AC43.13.
5. WELD PARTS PER MIL-STD-2219 AND/OR MIL-W-8604.
6. FIBERGLASS PER 008-93000 (DATE 4/22/91 REV A) STANDARD 1.9.0/1.9.1.
7. USE -05 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (10 PL).
8. USE -45 BRKT MOUNT HOLES TO MATCH DRILL INSERT LOCATIONS (2 PL).
9. INSERT INSTALLATION REFERENCE PREMIER SPEC. 105-11007-100. PROCESS.

	AR	MS21266-2	GROMMET			
	2	MS21075L-08	NUTPLATE			
	6	MS21059L3K	NUTPLATE			
	8	MS21059L3	NUTPLATE			
	20	MS21042L06	NUT			
	2	MS21042L04	NUT			
	6	MS21042L3	NUT			
	4	MS20470AD5	RIVET			
	AR	MS20470AD4	RIVET			
	AR	MS20426AD3	RIVET			
	1	MS18029-1L-3	COVER			
	23	NAS601-10	SCREW			
	1	NAS596-24	NUT			
	4	NAS43DD-3-16N	SPACER			
	4	NAS43DD-1-20	SPACER			
	16	NAS1149DN616K	WASHER			
	2	NAS1149DN416K	WASHER			
	4	NAS1149D0316K	WASHER			
	4	AN3C10A	BOLT			
	40	AN960PD6	WASHER			
	4	AN960PD4L	WASHER			
	12	AN960PD10	WASHER			
	22	AN960PD10L	WASHER			
	8	AN960KD10L	WASHER			
	1	AN924-8	NUT			
		-05	BRACKET MODIFICATION			
		-03	AIR CONDITIONER MODIFICATION			
		-01	INSTALLATION			

ECO
4413
4425
4656
4716
4809

QTY PER -03	QTY PER -01	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
PARTS LIST						
MATERIAL		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS .XX±.05 .XXX±.03 ANGLES ±1°		DRAWN DL KREMPIN 10/07/91 CHECKED APPROVAL RELEASED 03/06/92 APPROVAL		
FINISH LAST SECTION LETTER USED "R"		ON 412	NHA	PREMIER PREMIER AVIATION GRAND PRAIRIE, TEXAS		
				BLEED AIR ECU ASSY/INSTL		
				SIZE CODE IDENT NO. D 0SUUV8 B64-13020		
				SCALE: WT: SHEET 1 OF 9		

STC'd PRINT

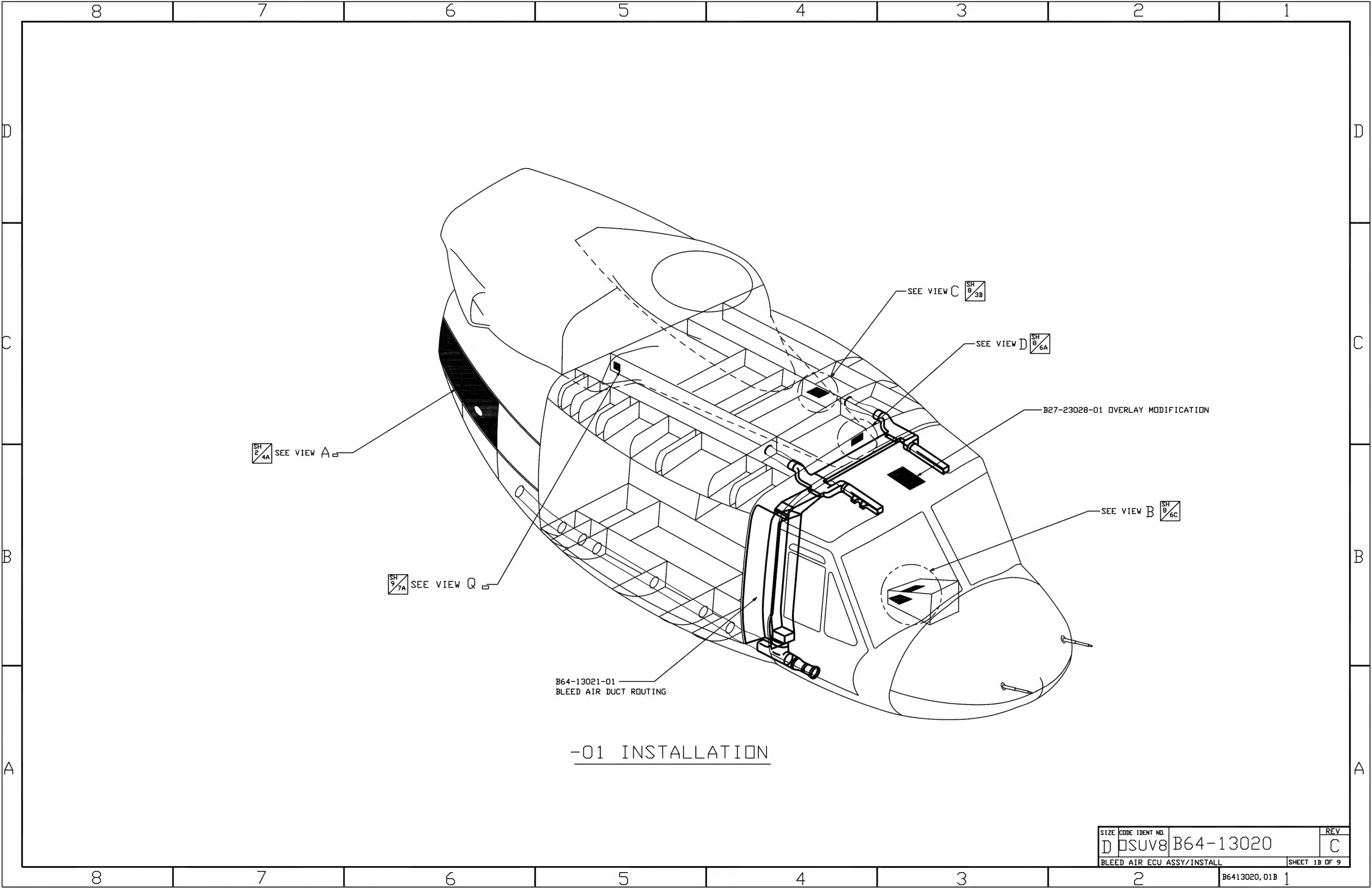
B6413020, 01

ORIGINAL

STC SH8443SW

	1	B64-13021-01	BLEED AIR DUCT ROUTING	PREMIER		
	2	B80-22004-01	RELAY ASSY	PREMIER		
	1	B64-13022-79	SCREEN	PREMIER		
	1	B64-13022-77	DOUBLER ASSY.	PREMIER		
	1	B64-13022-75	DUCT	PREMIER		
	1	B64-13022-61	DUCT	PREMIER		
	1	B64-13022-59	DUCT	PREMIER		
	1	B64-13022-55	DUCT	PREMIER		
	1	B64-13022-45	BRKT	PREMIER		
	1	B64-13022-37	DOUBLER	PREMIER		
	1	B64-13022-35	DOUBLER	PREMIER		
	REF.	B64-13022-19	PIPE ASSY	PREMIER		
	REF.	B64-13022-17	PIPE ASSY	PREMIER		
	1	B64-13022-15	FLANGE ASSY	PREMIER		
	1	B64-13022-13	BRKT ASSY	PREMIER		
	1	B64-13022-11	DUCT ASSY	PREMIER		
	1	B64-13022-09	BRKT ASSY	PREMIER		
	1	B64-13022-07	BRKT ASSY	PREMIER		
	1	B64-13022-05	BRKT ASSY	PREMIER		
	1	B64-13022-03	DOUBLER ASSY	PREMIER		
	1	B64-13022-01	DOBLR ASSY	PREMIER		
	1	B30-24003-01	ECU CONTROL PANEL	PREMIER		
	1	B27-23028-01	OVERLAY MODIFICATION	PREMIER		
	A/R	1304	RESIN	WAGGNER PLASTICS INC.		
	A/R	1581/50	FIBERGLAS CLOTH	WAGGNER PLASTICS INC.		
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
-03	-01	PARTS LIST				

	2	2T-1B-126	RELAY	HI-G CD		
	A/R	847	ADHESIVE	3M		
1		2203010-1-1	ENVIR CONTROL UNIT	AIR RESEARCH		
	1	17189-200C	RING SEAL	AERODUCT		
	3	18276-200	CLAMP	AERODUCT		
	1	3214532-2-3	PRESSURE RELIEF SHUTOFF VALVE	AIR RESEARCH		
	10	RF4	RECEPTACLE	DZUS		
	A/R	EA934	ADHESIVE	HYSOL		
	A/R	CR3243-3	RIVET	CHERRY		
	A/R	CR3243-4	RIVET	CHERRY		
	A/R	SCEET-20	HOSE, 36.00 LG	AERODUCT		
	A/R	SCEET-18	HOSE, 21.20 LG	AERODUCT		
	16	80-005-2-8	INSERT	BELL		
	2	80-005-1-8	INSERT	BELL		
	1	MS35842-16	CLAMP			
	2	MS35842-15	CLAMP			
	4	MS35338-138	LOCK WASHER			
	12	MS35206-232	SCREW			
	4	MS35206-230	SCREW			
	4	MS35206-228	SCREW			
	6	MS35206-214	SCREW			
	REF	MS3120E12-10S	CONNECTOR			
	1	MS27212-1-3	TERMINAL STRIP			
	8	MS27039-1-11	SCREW			
	6	MS27039-1-10	SCREW			
	6	MS27039-1-08	SCREW			
	12	MS27039-1-07	SCREW			
	4	MS27039-0806	SCREW			
QTY PER	QTY PER	PART NO.	DESCRIPTION	SPECIFICATION	CODE IDENT NO.	ITEM NO.
-03	-01	PARTS LIST				



-01 INSTALLATION

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 1B OF 9

EXISTING BLEED AIR OUTLET
USE EXISTING HDWR FOR CONNECTION

NAS596-24 NUT

B64-13022-19
PIPE ASSY

18276-200 CLAMP
17189-200C RING SEAL

MS35842-16 CLAMP

WL 54.33 REF

18276-200 CLAMP
2 PL

SEE VIEW P FOR INSTALLATION
OF BLEED AIR AC MOUNTING BRKT

SCEET-20
MS35842-16 CLAMP

B64-13022-75
DUCT

POSITION B64-13002-75 DUCT REF.
SO IT WILL NOT INTERFERE WITH
EXISTING HINGE ON DOOR

B64-13022-77
DOUBLER ASSY.

MATCH DRILL B64-13022-77 DOUBLER
ASSY. REF. B64-13022-79 SCREEN
AND B64-13022-75 DUCT REF. TO
EXISTING HOLE LOCATION ON ACFT.
NO. 3(.213) DIA. HOLE
MS21059L3 NUTPLATE
MS20426AD3 RIVET (2)
MS27039-1-11 SCREW
AN960KD10L WASHER
8 PL. EA.

B64-13022-11
DUCT

MS27039-1-10 SCREW
NO 7(.201) DIA HOLE
AN960PD10L WASHER
MS21059L3K NUTPLATE
MS20426AD3 RIVET 2 REQD
NO 40(.098) DIA HOLE 2 REQD
MATCH DRILL TO EXISTING DUCT

205-070-406-011 REF

STA 178.0
REF

STA
241.489
REF

REMOVE EXISTING RIVETS AND MATCH
DRILL B64-13022-55 DUCT REF.
TO EXISTING RIVET HOLE LOCATION.
REINSTALL EXISTING BELL
DOUBLER/SCREEN ASSY. REF.
NO. 27(.144) DIA. HOLE
MS35206-232 SCREW
AN960PD6L WASHER (2)
MS2104L06 SCREW
12 PL. EA.

SH
7
2A

B64-13022-55
DUCT

MS35842-15 CLAMP, 2 REQD
MS35842-15 CLAMP, 2 REQD

B64-13022-17
PIPE ASSY

USE EXISTING BELL TEMP SENSOR
LOCATE ON THE INBD SIDE OF THE
B64-13022-11 DUCT. ATTACH
AN924-8 NUT WITH 1581/50 FIBERGLAS
CLOTH AND 1304 RESIN (A/R)

VIEW A

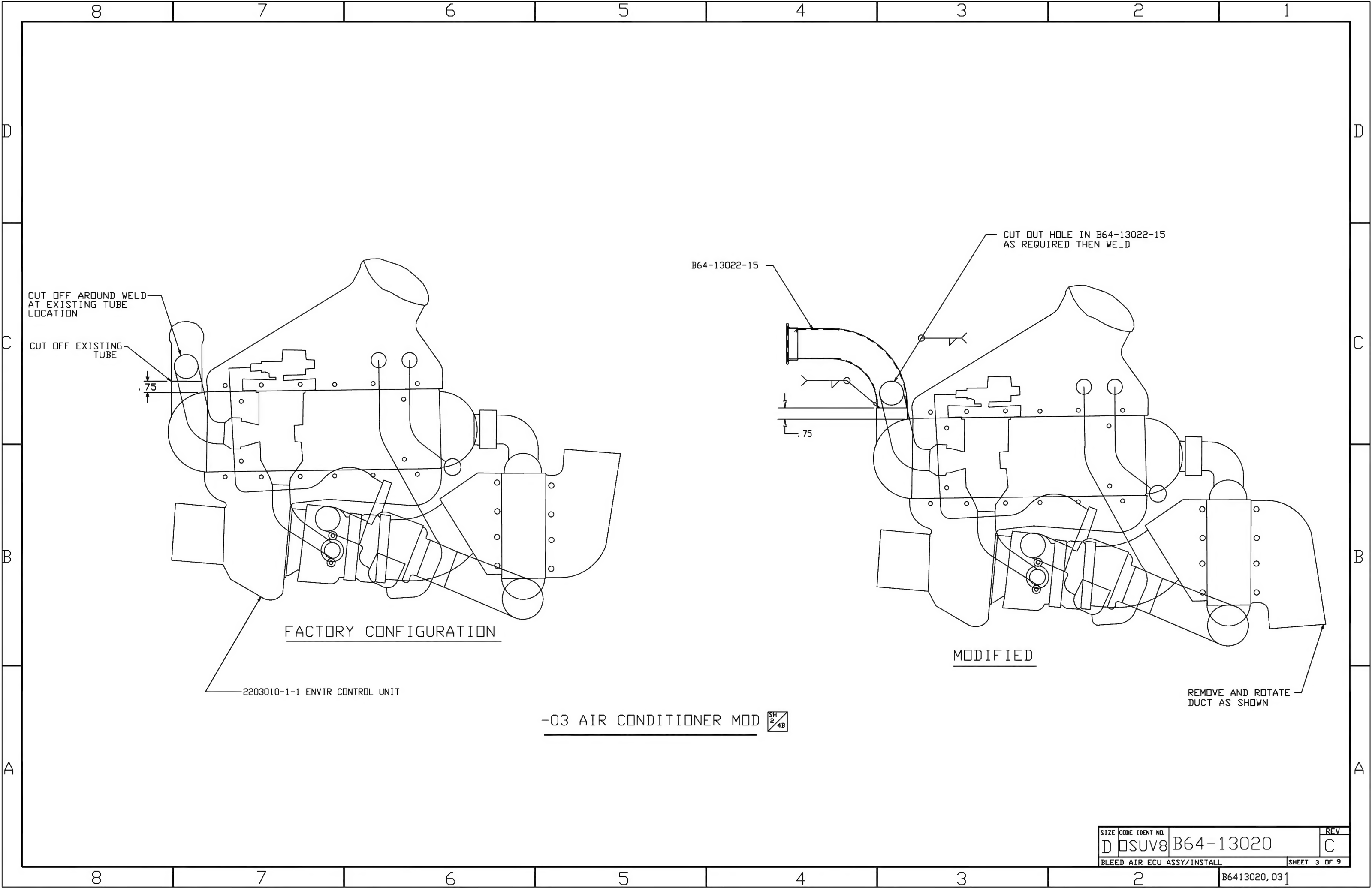
SH
18
7B

FWD

(VIEW F, DOOR NOT SHOWN FOR CLARITY
OF THIS VIEW)
VIEW LOOKING INBD AT BHD RBL 30.0 REF

SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 2 OF 9

B6413020, 021



SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 3 OF 9

IF AN AFCS RELAY CONT. BOX
EXISTS AT THIS LOCATION, IT
WILL NEED TO BE RELOCATED
SEE VIEW R SHEET 9 ZONE 2B

EXISTING LOCATION OF
BELL 205-030-405-109

NEW LOCATION OF
BELL 205-030-405-109
MS20470AD4 RIVET
16 PL.


RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

B64-13022-35 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
15 EA REQD

MATCH DRILL B64-13022-03
DOUBLER ASSY. REF TO
EXISTING CLAMP LOCATION
IF REQUIRED
NO. 10(.193) DIA. HOLE

MS21266-2 GROMMET
847 ADHESIVE

B64-13022-37 DOUBLER
NAS601-10 SCREW
AN960PD6 WASHER
8 EA REQD

VIEW E-E 
VIEW LOOKING FWD
@ STA 211.06 REF


B64-13022-03 DOUBLER ASSY

B64-13022-37 REF

B64-13022-35 REF

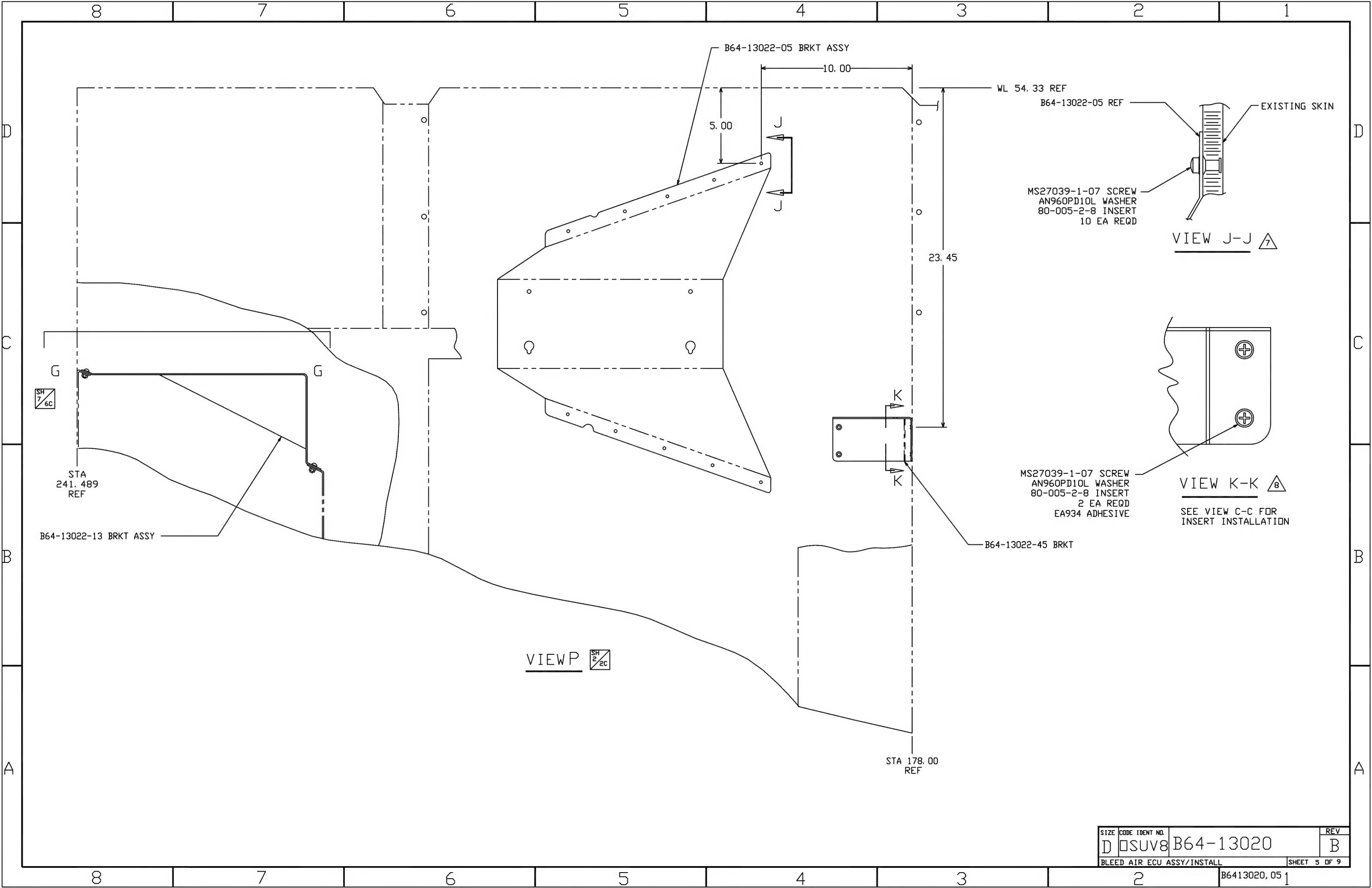
MS20470AD4 RIVET
35 PL

RIVETS SHOWN IN THIS LOCATION WILL
ONLY BE REQUIRED IF THE AFCS RELAY
CONT. BOX EXISTS
MS20470AD5 RIVET (2)
MS20470AD4 RIVET (8)

VIEW F-F 
VIEW LOOKING AFT
@ STA 211.06 REF


SIZE	CODE	IDENT NO.	REV
D	05UV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 4 OF 9

B6413020, 041



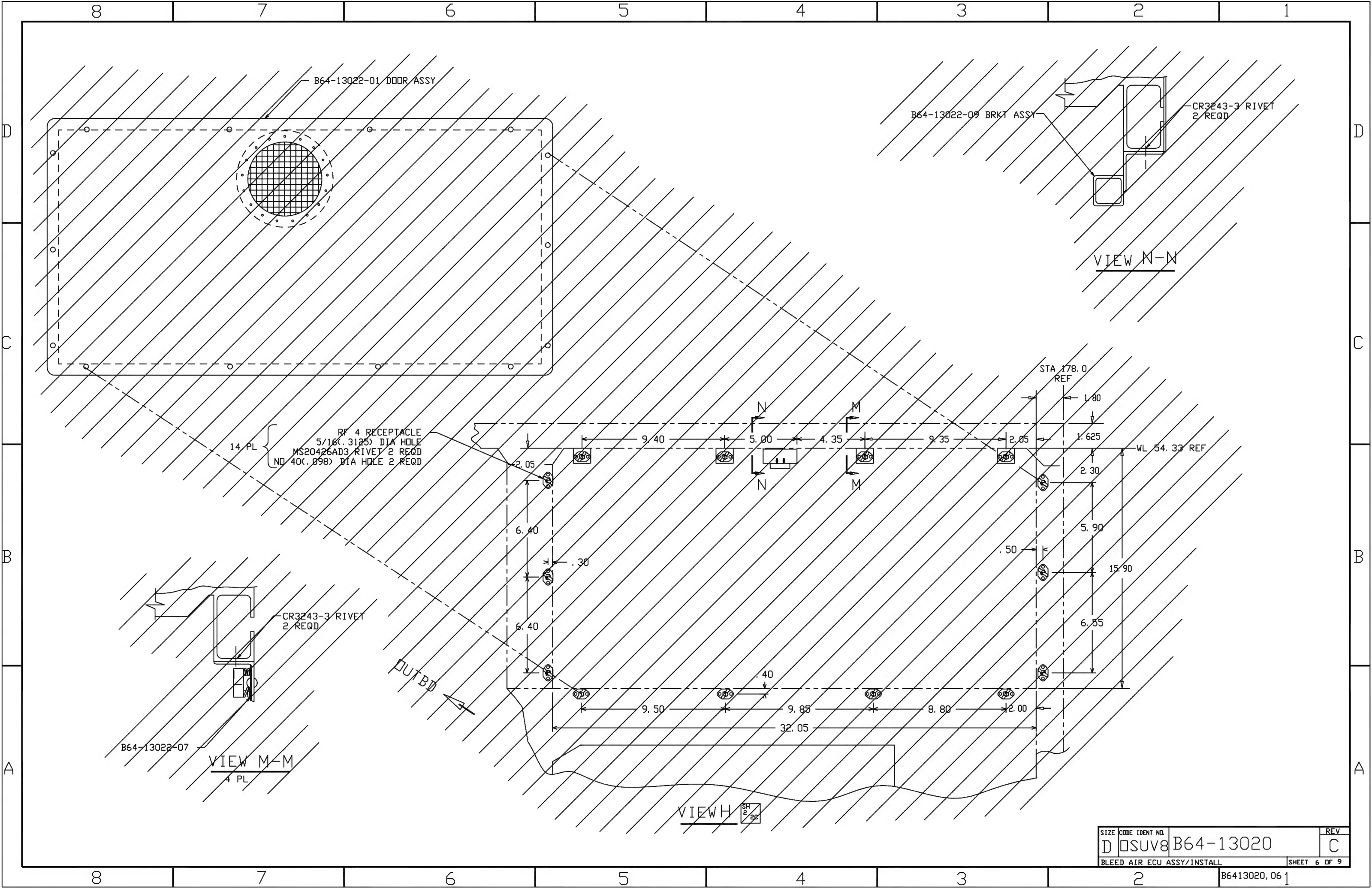
VIEW P 

VIEW J-J 

VIEW K-K 

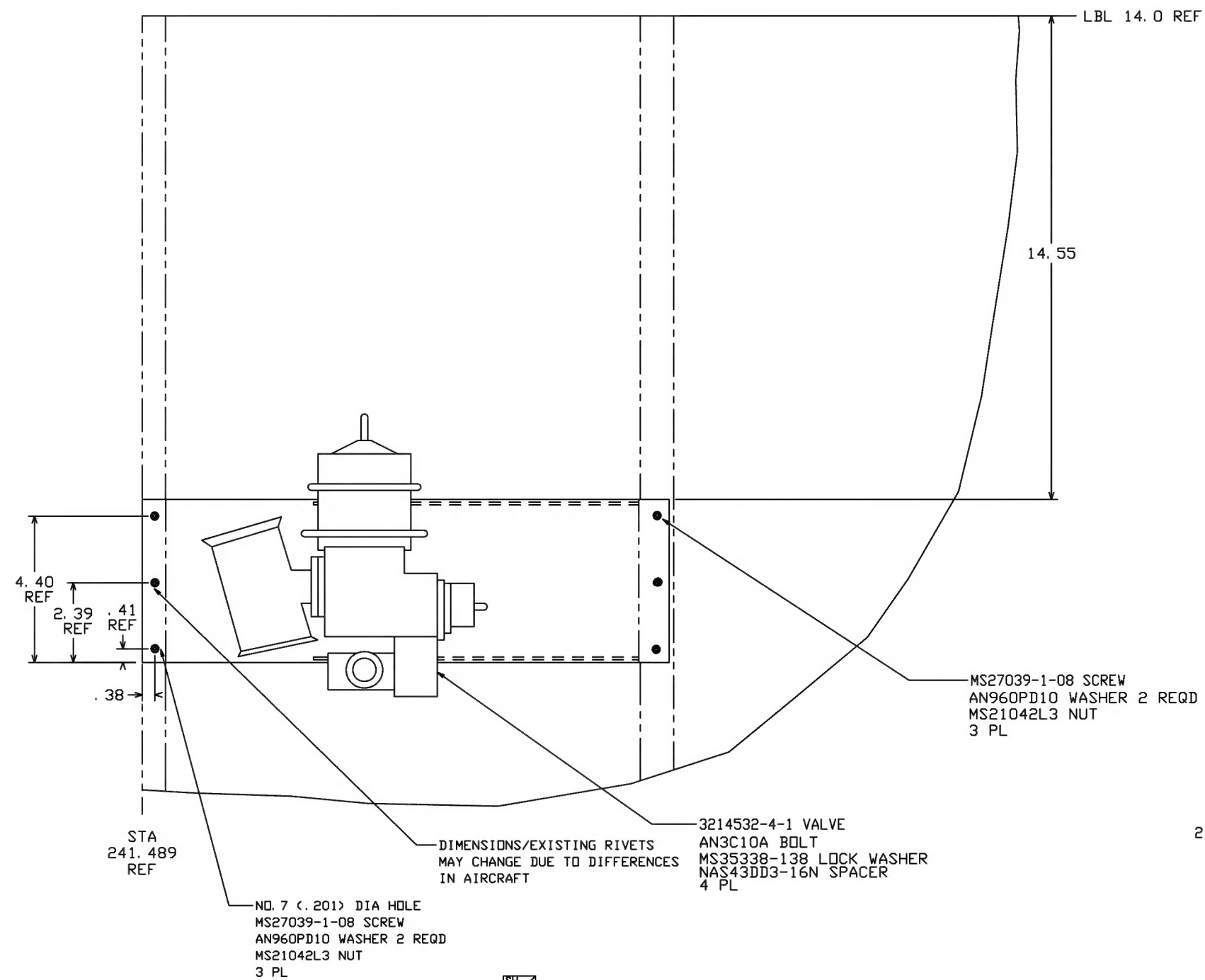
SIZE	CODE	IDENT NO.	REV
D	0SUV8	B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 5 OF 9

B6413020, 05 1

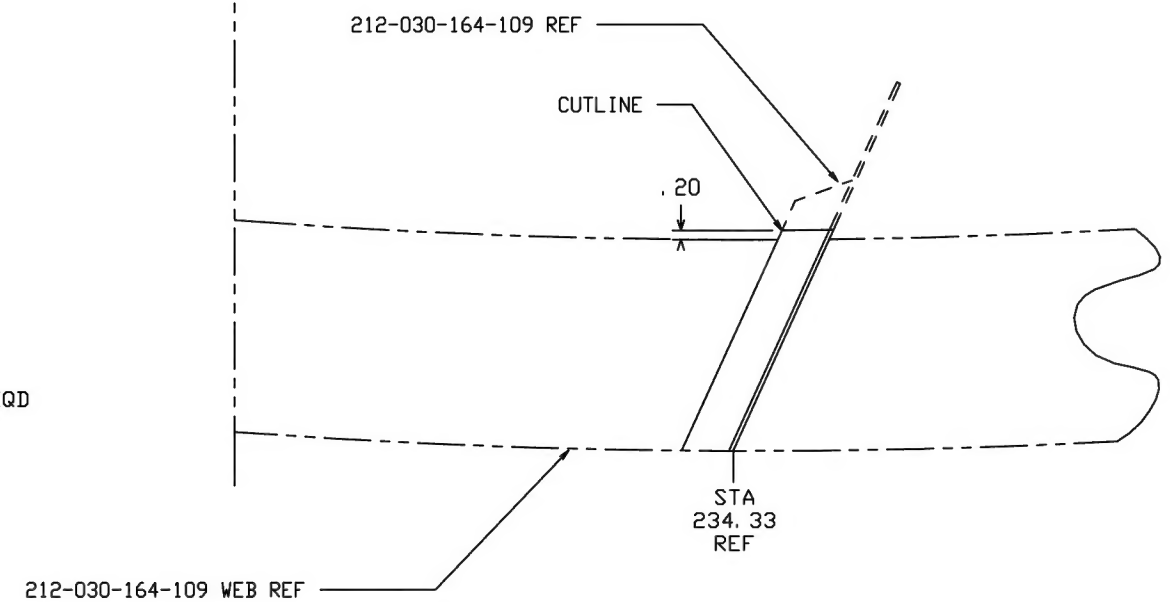


SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	C
BLEED AIR ECU ASSY/INSTALL			SHEET 6 OF 9

FWD



VIEW G-G



-05 BRKT MOD



SIZE	CODE	IDENT NO.	REV
D	DSUV8	B64-13020	B
BLEED AIR ECU ASSY/INSTALL			SHEET 7 OF 9

B6413020, 07 1

D

C

B

A

D

C

B

STC SH8443SW

[ECUCP1]
ECU CONTROL PANEL
B30-24003-01
LOCATION IN PEDESTAL MAY VARY
DUE TO AIRCRAFT CONFIGURATION

STA 127.46
REF

MS27039-0806 SCREW
NAS1149D0316K WASHER
80-005-1-8 INSERT
EA934 ADHESIVE
2 PL

[ECULRA1]
LOUVER RELAY ASSEMBLY
B80-22004-01

MS27039-0806 SCREW
NAS1149D0316K WASHER
MS21075L-08 NUTPLATE
MS20426AD3 RIVET 2 REQD
2 PL

[ECUK2]
2T-1B-126 RELAY
REF.

[ECUVRA1]
VALVE RELAY ASSY
B80-22004-01

NO. 25 (.149) DIA HOLE
MS35206-228 SCREW
NAS1149DN616K WASHER (2)
MS21042L06 NUT
4 PL. EA.

WL
22.00
REF.

[ECUK2]
2T-1B-126 RELAY

VIEW B
SH
IB
28

VIEW LOOKING DOWN AT PEDESTAL

NO. 25 (.149) DIA HOLE
MS35206-230 SCREW
NAS1149DN616K WASHER 2 REQD
NAS43DD-1-20 SPACER
MS21042L06 NUT
4 PL

LBL
14.00
REF

W.L.
71.48
REF

[ECUK1]
2T-1B-126 RELAY

1/8 (.125) DIA HOLE
MS35206-214 SCREW
NAS1149DN416K WASHER
MS21042L04 NUT
2 PL

[ECUTB1]
MS27212-1-3 TERMINAL STRIP
MS18029-1L-3 COVER

VIEW D
SH
IB
3C

VIEW LOOKING FORWARD AT STA 74.30

BL 0.00

STA 107.4
REF

VIEW C
SH
IB
3C

VIEW LOOKING DOWN AT W.L. 80.13 REF

SIZE CODE IDENT NO.	REV
D OSUV8	C
BLEED AIR ECU ASSY/INSTR	SHEET 8 OF 9

STC'd PRINT

B6413030.08 ORIGINAL

D

C

B

A

D

C

B

STC SH8443SW

STA
161.00
REF.

[ECUBHIP1]

MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206-214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING

RBL
14.00
REF.

WL
80.13
REF.

[ECUBHIP1]

MS3120E12-10S CONNECTOR REF
MATCH DRILL AIRCRAFT TO CONNECTOR
MS35206 214 SCREW
AN960PD4L WASHER
4 PL
FSU-20 NUT RING
REF.

OUTSIDE SKIN

INSIDE CABIN

INSIDE CABIN

EXISTING CONNECTOR
REF.

VIEW Q

VIEW LOOKING INBOARD
AT RBL 14.00 REF.

FWD

RELOCATE AFCS RELAY CONT.
BOX TO LOCATION SHOWN

9

80-005-2-8 INSERT
AN960PD10L WASHER
MS27039-1-07 SCREW
4 PL. EA.

2.80

6.75

WL
20.00
REF.

LBL
14.00
REF.

VIEW R

VIEW LOOKING FWD AT
STA 211.06 REF.

SH
4
BD

SIZE	CODE IDENT NO.	REV
D	OSUV8	C
BLEED AIR ECU ASSY/INSTL.		SHEET 9 OF 9

B64-13020

B6413020, 09

STC'd PRINT

ORIGINAL

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4809	EFF DATE OF CHG 13 AUG. 1996	REQUESTED BY Ray Morrison	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ADD ALTERNATE LOCATION		DOCUMENTS AFFECTED 364-13020	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

Rev is "C"

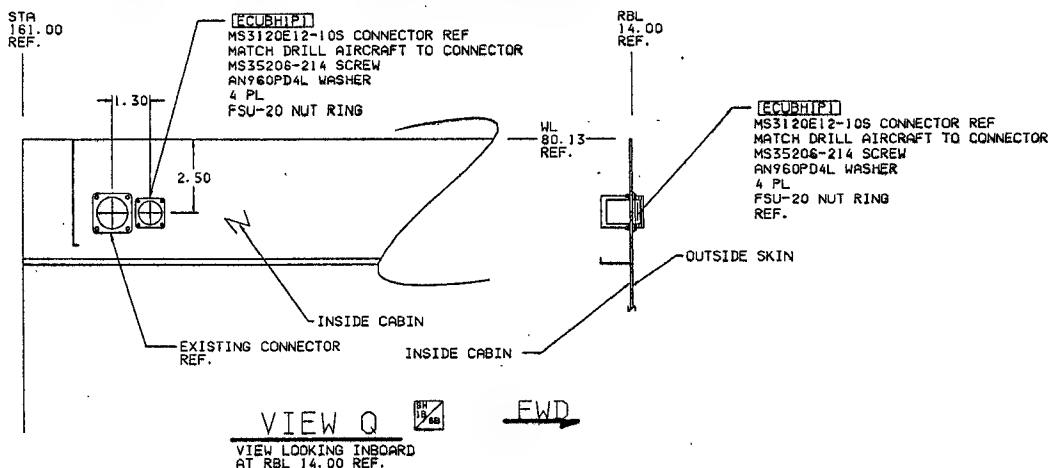
This is an unincorporated ECO.

STC # SH 8443 SW

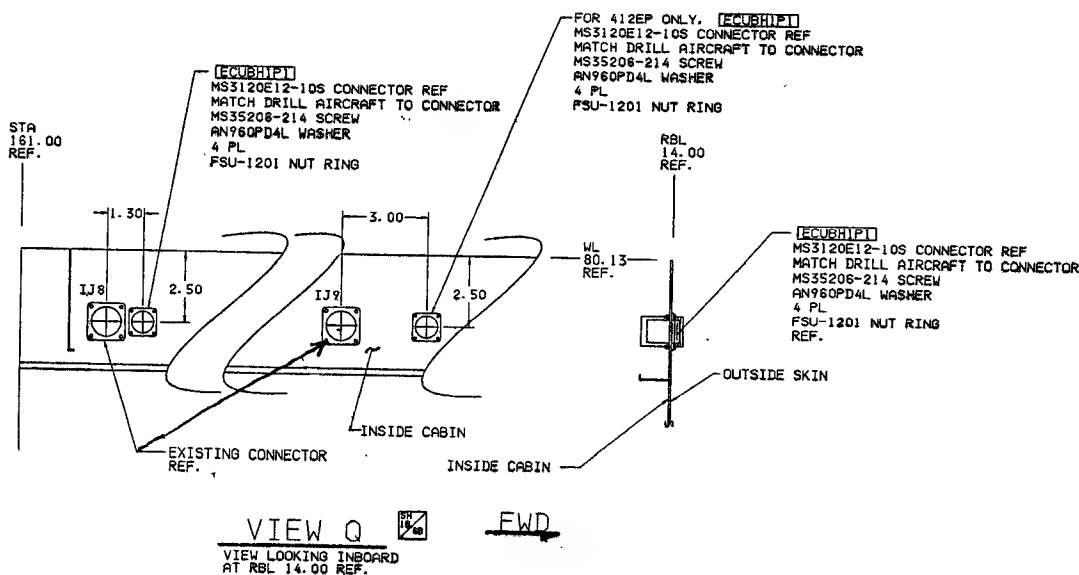
DESCRIPTION

SHA 2N08 DETAIL & CALLOUT

"Was"



"Is"



IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		1 <input checked="" type="checkbox"/>		RECORD	
DRAWING CHANGE		<input checked="" type="checkbox"/>		<input type="checkbox"/>		NO		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR	
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>				3 <input type="checkbox"/>		<input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>							
PREPARED BY S. Wells	DATE 8/12/96	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL					
CHECKED BY R. Reynolds	DATE 8/16/96	MFG	DATE	PROD SPRT	DATE	ENGRG APPR					

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4716	EFF DATE OF CHG 04 APR. 96	REQUESTED BY JEFF J.	PREMIER	PAGE OF 1
REASON FOR CHANGE ADMINISTRATIVE		DOCUMENTS AFFECTED B64-13020	SYSTEM BLEED AIR ECU	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>			SERIAL NO EFF	REWORK	IN MFG.
				SCRAP	
				USE AS IS	

DISPOSITION / COMMENTS

B64-13020 REV IS C.

STC SH84435W

THIS IS AN UNINCORPORATED ECO.

DESCRIPTION

B64-13020 SH 1:

ADD B00-13022 TO NHA BLOCK.

B64-13020 SH 1B: ZONE 2C

B27-23028-01 OVERLAY MODIFICATION

"WAS"

B27-23028-01 OVERLAY MODIFICATION (412/412EP ONLY)

327-23004-01 OVERLAY MODIFICATION (212 ONLY)

"IS"

IMPACT		YES		NO		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION			
INTERCHANGEABILITY		<input type="checkbox"/>		<input checked="" type="checkbox"/>		YES		1 <input type="checkbox"/>		<input type="checkbox"/> RECORD			
DRAWING CHANGE		<input type="checkbox"/>		<input checked="" type="checkbox"/>		NO		2 <input type="checkbox"/>		<input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR			
SPECIFICATION		<input type="checkbox"/>		<input checked="" type="checkbox"/>		<input type="checkbox"/>		3 <input checked="" type="checkbox"/>		<input checked="" type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR			
SPARES		<input type="checkbox"/>		<input checked="" type="checkbox"/>									
PREPARED BY T. Torun	DATE 3/22/96	PROJECT ENG	DATE	QA	DATE	FAA SUBMITTAL							
CHECKED BY P. Vanora	DATE 3/22/96	MFG	DATE	PROD SPRT	DATE	ENGRG/ APPR W. Hamaker	DATE 4/4/96						

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. <u>4656</u>	EFF DATE OF CHG <u>30 Nov. 95</u>	REQUESTED BY <u>N. EVENS</u>	PREMIER	PAGE OF <u>1</u>
REASON FOR CHANGE <u>CERTIFICATION</u>		DOCUMENTS AFFECTED <u>B64-13020</u> <u>B64-13021</u> <u>B64-13022</u> <u>B74-22008</u>	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

B64-13020 REV. 15 "C"
B64-13021 REV. 15 "C"
B64-13022 REV. 15 "C"
B74-22008 REV. 15 "E"

THIS ECO TO BE
INCORPORATED AT
A LATER DATE. (STC SH8443SW)

DESCRIPTION

• ADD "ZIZ" TO USED ON BLOCK TO
 DRAWINGS LISTED ABOVE.

B74-22008 Incorp per ECO 4991

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/>	
DRAWING CHANGE	<input type="checkbox"/>		2 <input type="checkbox"/>	PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>			
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY <u>L. CELESTINO</u>	DATE <u>11/30/95</u>	PROJECT ENG <u>[Signature]</u>	DATE <u>11/30/95</u>	QA <u>[Signature]</u>	DATE <u>11/30/95</u>	FAA SUBMITTAL <u>YES</u>	
CHECKED BY <u>W. Hamaker</u>	DATE <u>11/30/95</u>	MFG <u>[Signature]</u>	DATE <u>11/30/95</u>	PROD SPRT <u>N</u>	DATE <u>11/30/95</u>	ENGRG APPR <u>W. Hamaker</u>	DATE <u>11/30/95</u>

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR	NO. 4425	EFF DATE OF CHG 19 JAN. 95	REQUESTED BY Q.C.	PREMIER	PAGE 1 OF 1
REASON FOR CHANGE ACFT UPDATE		DOCUMENTS AFFECTED SEE BELOW	SYSTEM	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>		SERIAL NO EFF	REWORK	STORE	IN MFG.
			SCRAP		
			USE AS IS		

DISPOSITION / COMMENTS

SEE BELOW

THIS ECO TO BE INCORPORATED AT A LATER DATE

DESCRIPTION

"DWG. NO"	"REV. IS"	"STC NO."
B30.23000	D	SH8625SW
000.13000	E	SH8477SW
000.13001	E	SH8478SW
000.13002	E	SH8479SW
B64.13020	C	SH8443SW
B64.13021	C	"
B64.13022	C	"
B74.22008	B	"
B19.13000	H	SH8202SW
B19.13003	B	"
B20.13101	G	SH8127SW
B19.13001	G	SH7748SW
B20.13006	C	"
B74.24017	H	"

This portion incorp/ECO 4533

ADD TO "USED ON"
BLOCK "41ZEP"

This portion Incorp per ECO 4991

IMPACT		PROCUREMENT ACTION		PRIORITY		CHANGE CLASSIFICATION	
INTERCHANGEABILITY	YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>	YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>	1 <input type="checkbox"/>	RECORD		PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/>	
DRAWING CHANGE	<input checked="" type="checkbox"/>		2 <input type="checkbox"/>			PMA MINOR <input type="checkbox"/> TSO MINOR <input type="checkbox"/>	
SPECIFICATION	<input type="checkbox"/>		3 <input checked="" type="checkbox"/>				
SPARES	<input type="checkbox"/>						
PREPARED BY L. Celestino	DATE 1/19/95	PROJECT ENG [Signature]	DATE 1/19/95	QA [Signature]	DATE 1/19/95	FAA SUBMITTAL YES	
CHECKED BY W. Hamaker	DATE 1/19/95	MFG [Signature]	DATE 1/19/95	PROD SPRT [Signature]	DATE 1/19/95	ENGRG APPR W. Hamaker	DATE 1/19/95

<input checked="" type="checkbox"/> ECO <input type="checkbox"/> ECR		NO. 4413	EFF DATE OF CHG 6 JAN 95	REQUESTED BY ECR 788	PREMIER	PAGE <u>1</u> OF <u>1</u>
REASON FOR CHANGE DRAWING ERROR		DOCUMENTS EFFECTED B64-13020		SYSTEM BLEED AIR ECU ASSY/INSTL	MATL DISPOSITION	
MARKED PRINTS ATTACHED YES <input type="checkbox"/> NO <input checked="" type="checkbox"/>				SERIAL NO EFF 127	REWORK	STORE <input type="checkbox"/> IN MFG. <input type="checkbox"/>
					SCRAP	
					USE AS IS	
DISPOSITION/COMMENTS REV. "IS" C				THIS IS AN UNINCORPORATED ECO (STC SH8443SW)		


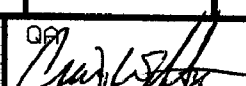


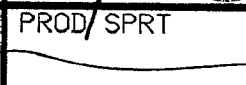
DESCRIPTION

SHEET 1A

"CHANGED" PARTS LIST ZONE 3C
 "WAS" 3 18276-200 CLAMP AERODUCT
 "IS" 2 24540-200 CLAMP AERODUCT
 "ADDED" TO PART LIST ZONE 8A UNDER -01 QTY. PER
 1 24502-200 CLAMP AERODUCT

SHEET 2

"CHANGED" CALLOUT ZONE 8C
 "WAS" 18276-200 CLAMP, 2 PL
 "IS" 24540-200 CLAMP, 2 PL
 "CHANGED" CALLOUT ZONE 4D
 "WAS" 18276-200 CLAMP, 17189-200C RING SEAL
 "IS" 24502-200 CLAMP, 17189-200C RING SEAL

IMPACT INTERCHANGEABILITY <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO DRAWING CHANGE <input type="checkbox"/> SPECIFICATION <input type="checkbox"/> SPARES <input type="checkbox"/>		PROCUREMENT ACTION YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		PRIORITY 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3 <input checked="" type="checkbox"/>		CHANGE CLASSIFICATION <input checked="" type="checkbox"/> RECORD <input type="checkbox"/> PMA MAJOR <input type="checkbox"/> TSO MAJOR <input type="checkbox"/> PMA MINOR <input type="checkbox"/> TSO MINOR	
PREPARED BY R. MADARIS	DATE 01/05/95	PROJECT ENG 	DATE	QAT 	DATE 1/6/95	FAA SUBMITTAL YES	
CHECKED BY 	DATE 05 JAN 95	MFG 	DATE	PROD/SPRT 	DATE	ENGRG APPR W. Hammaker	DATE 1/6/95